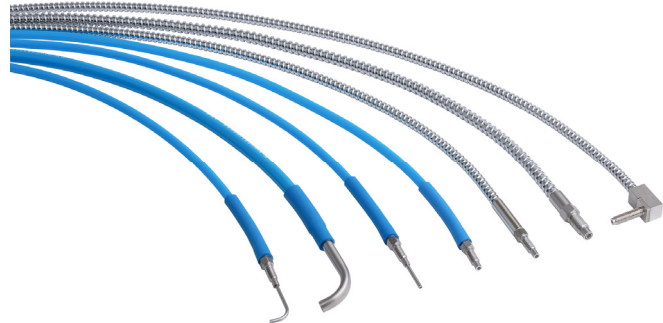


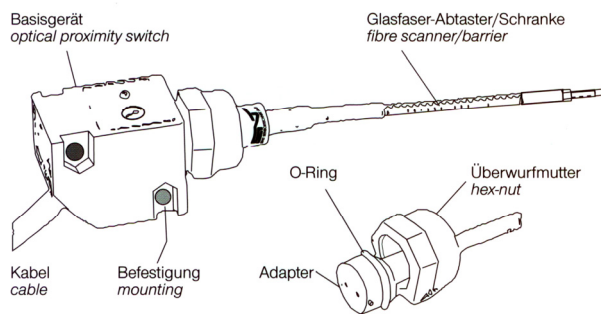
## Glass-fiber wave guides AFOY Series

- Non contact detection, positioning, counting, supervision
- Glass instead of plastic
- Very robust, no aging thanks to glass
- Fiber cross sections 0.5 - 4mm<sup>2</sup>
- Lengths 250 - 5000mm
- Various small scanner heads
- For high temperatures and ATEX approved
- Customised versions available
- Swiss made precision



### Properties

Glass fibre wave guides are used for detection of smallest objects in confined space. Thus the miniature scanner head is separated from the main sensor. The proximity switches types AOPE or AOPD are infrared sensors suitable for glass fibre wave guides of Assemtech (see data sheets AOPE/D). The wave guide is mounted with a nut on the sensor thread. The O ring behind the nut provides a good seal and assists with clamping the sensor head. The compact design of the scanner heads permits scanning in very small spaces, high ambient temperatures, in explosive areas and in strong electromagnetic fields. It is possible to detect very small parts.



### Function

#### AFOY scanner:

The AFOY glass fibre scanners perform as reflection scanner sensors. Transmitter and receiver are accommodated in the same wave guide. The pulsed infrared light is fully or partially reflected by the target and received by the sensor through the receiver glass fibre. As soon as the received light exceeds the value which was selected in the sensor, the sensor activates its binary output. The amount of reflected signal depends on target material, distance, surface, size, colour and detection angle. Further more the reflected light must sufficiently differ in intensity from the reflection of the background.

#### AFOI barrier:

With a AFOI glass fibre wave guide the sensor works as a light barrier. Transmitter and receiver are accommodated in separate guides. When the invisible light beam between the transmitter and receiver head is interrupted the sensor activates its binary output.

With glass fibre barriers all targets can be detected which reduces the received signal by at least the hysteresis of the sensor. Taking into account a certain power reserve it is therefore necessary to choose the fibre optic barrier whose light beam is obscured to the greatest possible extent by the target object. When accounting for the working distance, the fibre optic barrier with the smallest possible glass cross-section should always be used. In general fibre optic barriers having a larger glass cross-section also have larger effective distances.

### Selection

The appropriate glass fibre wave guide can be selected with the help of the tables on pages 2 and 3. When the wave guide length is pre selected, then the maximum detection distance is given as a function of sensor model (AOPE/D) and glass cross section.

Further more wave guides with plastic (PU) or metal hoses (HT) are available.

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## AFOY scanners

Type	Art. #	Short description	Detection distance [mm]				Hose		Head
			AOPE/R 300	AOPE 500	AOPE 750	AOPD 1500	PU	Metal	
AFOY 500-0.5G	50100	mini, straight, M4	10	15	25		•	C	
AFOY 1000-0.5G	50200	mini, straight, M4	8	13	20		•	C	
AFOY 500-0.5GHT	50900	mini, straight, HT, M4	10	15	25		•	D	
AFOY 1000-0.5GHT	51000	mini, straight, HT, M4	8	13	20		•	D	
AFOY 2000-0.5GHT	51100	mini, straight, HT, M4	7	11	17		•	D	
AFOY 500-0.5GBHT 100	52650	mini, bendable, HT, M4	10	15	25		•	E	
AFOY 500-0.5GW	51200	mini, angle 90°, M4	7	12	17		•	F	
AFOY 1000-0.5GW	51300	mini, angle 90°, M4	6	10	15		•	F	
AFOY 500-0.5GWHT	52000	mini, angle 90°, HT, M4	7	12	17		•	G	
AFOY 1000-0.5GWHT	52100	mini, angle 90°, HT, M4	6	10	15		•	G	
AFOY 500-0.5GWR	53950	mini, thread 90°, M3	7	11	17		•	I	
AFOY 500-1G	52900	standard, straight, M4	18	30	45		•	K	
AFOY 1000-1G	53000	standard, straight, M4	17	28	42		•	K	
AFOY 500-1GHT	53700	standard, straight, HT, M4	18	30	45		•	L	
AFOY 1000-1GHT	53800	standard, straight, HT, M4	17	28	42		•	L	
AFOY 2000-1GHT	53900	standard, straight, HT, M4	15	25	37		•	L	
AFOY 500-1GW	54000	standard, 90°	17	28	42		•	M	
AFOY 1000-1GW	54100	standard, 90°	16	26	40		•	M	
AFOY 500-1GWHT	54600	standard, angle 90°, HT	17	28	42		•	N	
AFOY 1000-1GWHT	54700	standard, angle 90°, HT	16	26	40		•	N	
AFOY 2000-1GWHT	54800	standard, angle 90°, HT	14	23	35		•	N	
AFOY 500-1GWR	53960	standard, thread 90° M4	16	26	40		•	O	
AFOY 1000-1GWR	53965	standard, thread 90° M4	15	25	37		•	O	
AFOY 500-2GWR	55650	medium, thread 90° M4	35	58	87		•	O	
AFOY 1000-2GWR	55655	medium, thread 90° M4	30	50	75		•	O	
AFOY 500-4G	57300	big, rugged, straight, M6	70	120	170		•	P	
AFOY 1000-4G	57400	big, rugged, straight, M6	60	100	150		•	P	
AFOY 2000-4G	57500	big, rugged, straight, M6	50	85	120		•	P	
AFOY 3000-4G	57600	big, rugged, straight, M6	40	65	100		•	P	
AFOY 500-4GHT	58300	big, rugged/, HT, M6	70	120	170		•	R	
AFOY 1000-4GHT	58400	big, rugged, HT, M6	60	100	150		•	R	
AFOY 2000-4GHT	58500	big, rugged, HT, M6	50	85	120		•	R	
AFOY 3000-4GHT	58520	big, rugged, HT, M6	40	65	100		•	R	
AFOY 4000-4GHT	58530	big, rugged, HT, M6	30	50	75		•	R	
AFOY 5000-4GHT	58540	big, rugged, HT, M6	25	42	65		•	R	
AFOY 500-4GW	58600	big, rugged, 90°	70	120	170		•	S	
AFOY 1000-4GW	58700	big, rugged, 90°	60	100	150		•	S	
AFOY 500-4GWHT	59200	big, rugged, 90°, HT	70	120	170		•	T	
AFOY 1000-4GWHT	59300	big, rugged, 90°, HT	60	100	150		•	T	
AFOY 2000-4GWHT	59400	big, rugged, 90°, HT	50	85	120		•	T	



## FOI barriers

Type	Art. #	Short description	Barrier with... [mm]				Hose		Head
			AOPE 300	AOPE 500	AOPE 750	AOPD 1500	PUR	Metal	
AFOI 500-0.5BP 50	59705	mini, bendable	50	85	120	250	•		B
AFOI 500-0.5PU	97900	mini, straight, thread M4	50	85	120	250	•		K
AFOI 500-1PU	59800	mini, straight, thread M4	130	210	300	500	•		K
AFOI 1000-1PU	59900	mini, straight, thread M4	100	160	250	450	•		K
AFOI 500-1HT	60600	mini, straight, thread M3, HT	130	210	300	500		•	E1
AFOI 1000-1HT	60700	mini, straight, thread M3, HT	100	160	250	450		•	E1
AFOI 2000-1HT	60800	mini, straight, thread M3, HT	80	130	200	420		•	E1
AFOI 500-1WPU	60900	mini, 90°, thread M4	120	200	300	500	•		F
AFOI 1000-1WPU	61000	mini, 90°, thread M4	80	130	200	450	•		F
AFOI 500-1WHT	62000	mini, 90°, thread M4, HT	120	200	300	500		•	G
AFOI 1000-1WHT	62100	mini, 90°, thread M4, HT	80	130	200	450		•	G
AFOI 2000-1WHT	62200	mini, 90°, thread M4, HT	60	100	150	420		•	G
AFOI 500-1WHTL	62050	mini, 90°, long, thread M4, HT	120	200	300	500		•	H1
AFOI 1000-1WHTL	62150	mini, 90°, long, thread M4, HT	80	130	200	450		•	H1
AFOI 500-1WR	62510	mini, thread 90° M3	130	210	300	500		•	I
AFOI 1000-1WR	62520	mini, thread 90° M3	90	150	220	450		•	I
AFOI 500-2WR	62550	medium, thread 90° M4	250	400	600	700*		•	O
AFOI 1000-2WR	62560	medium, thread 90° M4	150	250	370	600		•	O
AFOI 500-4PU	62900	big, straight, thread M4	700	700*	700*	700*	•		K
AFOI 1000-4PU	63000	big, straight, thread M4	600	900	1500	1500*	•		K
AFOI 2000-4PU	63100	big, straight, thread M4	400	600	1000	1800	•		K
AFOI 500-4HT	64000	big, straight, thread M4, HT	700	700*	700*	700*		•	L
AFOI 1000-4HT	64100	big, straight, thread M4, HT	600	900	1500	1500*		•	L
AFOI 2000-4HT	64200	big, straight, thread M4, HT	400	600	1000	1800		•	L
AFOI 3000-4HT	64250	big, straight, thread M4, HT	300	500	700	1700		•	L
AFOI 5000-4HT	64270	big, straight, thread M4, HT	150	250	400	1600		•	L
AFOI 500-4WPU	64300	big, 90°, without thread	600	600*	600*	600*	•		L1
AFOI 1000-4WPU	64400	big, 90°, without thread	500	800	1200	1500*	•		L1
AFOI 500-4WHT	65500	big, 90°, high temp., HT	600	600*	600*	600*		•	M1
AFOI 1000-4WHT	65600	big, 90°, high temp., HT	500	800	1200	1500*		•	M1
AFOI 2000-4WHT	65700	big, 90°, high temp., HT	400	600	1000	1800		•	M1
AFOI 500-4WPUL	64600	big, 90°, long	600	600*	600*	600*	•		N1
AFOI 1000-4WPUL	64700	big, 90°, long	500	800	1200	1500*	•		N1
AFOI 500-4WHTL	65520	big, 90°, long, HT	600	600*	600*	600*		•	O1
AFOI 1000-4WHTL	65550	big, 90°, long, HT	500	800	1200	1500*		•	O1

\*) limited by the physical wave guide length

### Type key „AFOY XXX-Z...“

AFOY = scanner, AFOI = barrier  
 XXX = length [mm]  
 Z = fibre area [mm²]

HT = metal hose (200°C)  
 PU = Polyurethane hose (80°C)  
 W = 90° bended  
 WR = angle with thread

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Scanner heads

